DRIVING THE SKIDDER □ 25 Do not drive if vision is obscured. □ 26 Ensure that the stabilisers and butt plate (if fitted) are raised before driving off. □ 27 Do not allow ropes or chokers to trail on the ground when the tractor is moving. □ 28 Drop the load before crossing any ground which is rough enough to affect the tractor and load stability. □ 29 Avoid turning uphill on side slopes.

STACKING

	in a stable condition.
] 31	Where there is to be additional manual handling the height of the stacked timber should not exceed about

30 Stacks of timber should always be made and maintained

- 31 Where there is to be additional manual handling the height of the stacked timber should not exceed about 1m. So far as is reasonably practicable, avoid stack heights above 2m.
- 32 Take special care in areas frequented by the public. Where appropriate, although not a substitute for safe stacking, a prohibition ('Do not climb on timber stacks') sign conforming to the Health and Safety (Safety Signs and Signals) Regulations 1996 should be displayed, and/or the stacking site enclosed with hazard warning tape.

SKIDDING UNIT MAINTENANCE

33 Carry out maintenance in accordance with the
manufacturer's handbook which should be available.

- 34 Keep a maintenance record.
- 35 Check ropes, pulleys and chokering equipment for damage or abnormal wear.
- 36 Check the winch/clambunk structure for distortion, cracks and damage.
- ☐ 37 Check all external nuts, bolts and linkages for security.
- 38 Ensure all defects are promptly reported and repaired or replaced.

FURTHER READING

Tractor units in tree work	FISA501			
Extraction by forwarder	FISA503			
Extraction by cable crane	FISA504			
Mechanical harvesting	FISA603			
Mechanical roadside processing	FISA605			
Emergency planning	FISA802			
Electricity at work: Forestry	FISA804			
Training and certification	FISA805			
Managing Public Safety on Harvesting FC forestry@apsgroup.co.uk				
First aid at work: Your questions answered	INDG214			
Managing health and safety in forestry	INDG294			
Don't lose your hearing	INDG363			
A Simple Guide to PUWER	INDG291			

These publications are available from the FISA and HSE websites.

NOTES

Name:		
Checklist verified by:	 	
Date:		

Further information

This guide is produced by the Forest Industry Safety Accord (FISA) 59 George Street, Edinburgh, EH2 2JG Tel: 0131 240 1410 Fax: 0131 240 1411 Email: info@ukfisa.com

Copies of this guide and all other FISA priced and free publications are available by mail order from the FISA office or through the FISA website www.ukfisa.com. From here you will also be able to access a wide range of additional forestry safety information including frequently updated safety alerts.

This guide sets out evidence of good practice for a specific forestry task. Deviation from the guide should only be considered after a full risk assessment has been undertaken by competent persons. Health and safety obligations MUST be met at all times.

THINK SAFE / STAY SAFE

This publication is based on guidance previously published by HSE in AFAG502 Extraction by skidder, which was withdrawn in 2013.

For more general information about health and safety, please visit the Health and Safety Executive website www.hse.gov.uk



Extraction by skidder



FISA Safety Guide 502

SA502 Reprinted 03/13

INTRODUCTION

This leaflet covers the use of a wire, rope, hydratong or clambunk skidder for timber extraction in forestry and other tree work.

You can use this leaflet, along with the manufacturer's handbook, as part of the risk assessment process to help identify the controls to put in place when extracting timber by skidder.

This leaflet does not cover:

- the safety requirements when working within the risk zone of a harvester or processor (see FISA leaflet 605 Mechanical roadside processing);
- the safety requirements when the machine is fitted with a loader (see FISA leaflet 503 Extraction by forwarder paragraphs 11-23).

You must also assess the effect of the site and the weather as well as following this guidance.

All operators must have had appropriate training in how to operate the machine and how to carry out the tasks required (see FISA leaflet 805 *Training and certification*).

This leaflet must be read in conjunction with FISA leaflet 501 *Tractor units in tree work.*

GENERAL ADVICE

- 1 Do not operate a skidding unit if any part of the machine or the tree can come within one tree length + the vicinity zone (down to a minimum distance of 15 m) of energised overhead power lines. The vicinity zone will vary between 1m and 5m depending on line voltages (see FISA leaflet 804 Electricity at work: Forestry).
- 2 The skidding unit must be equipped with ropes and components in a serviceable condition and which meet the manufacturer's recommended specification.
- Winches and tongs must be compatible with the tractor to which they are to be fitted, and attached according to the manufacturer's instructions.
- 4 If operating the winch from inside the tractor unit, then suitable operator protection, eg mesh screens, must be fitted to either the tractor or the top of the winch unit.

WIRE ROPES

- □ 5 A Test Certificate must accompany the winch ropes when they are purchased and this must be retained.
- ☐ 6 The rope size and lay of the ropes used must be to the winch manufacturer's recommendations. Never attempt to join ropes of different diameters.

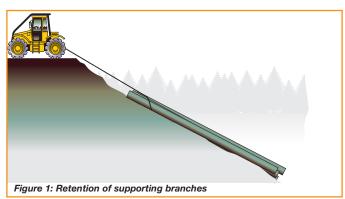
- 7 Make sure sheaves, rollers and other equipment for guiding ropes is compatible with the dimension of the rope and kept in a serviceable condition to avoid damaging wire ropes.
- 8 Hauling ropes must be securely fastened to the winding drum. At least three full turns should remain on the drums at all times.
- 9 All ropes should be terminated in a suitable way such as splicing, soft eye loops or swaging – do not use knots.
- 10 Check daily for visual signs of rope deterioration such as excessive wear, broken wires or strands, distortions and corrosion. Repair or replace broken or damaged ropes without delay.
- 11 Replace all ropes when their nominal diameter falls below 90% of the original.
- 12 Broken or badly frayed ropes must be joined by adequate splicing or be replaced. Knots greatly reduce the strength of the ropes and must not be used.

CHOKERING EQUIPMENT

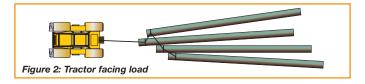
■ 13 Firmly attach all connections for captive chokers to the wire rope. Ensure all terminal connections are firmly attached before use.

CHOKERING AND WINCHING

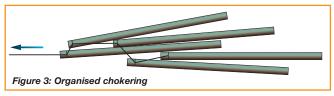
☐ 14 Park the tractor in a stable position where it is as level as possible (see *Figure 1*).



15 Position the rear of the tractor to face the load (see Figure 2). Avoid excessive side hauling. Use a re-direct pulley if required.



- 16 Ensure that stabilisers and adjustable butt plates (if fitted) are in the lowered position and correctly positioned and adjusted. Make allowance for some rearward movement as the hauling rope is tensioned.
- 17 When facing down a slope, lower the log-rolling blade (if fitted). Pull the winch rope out smoothly. Attach the chokers securely near the end of the poles keeping the shortest practicable length between the poles and the winch rope.
- 18 Organise the chokering system to allow the load to be freely winched in, avoiding obstructions (see Figure 3).



- 19 If the load becomes snagged, stop winching. Do not continue to pull, release the tension on the rope and take appropriate action to free the load.
- 20 Ensure the load is winched up close to the butt plate or the notched drawbar.
- 21 When operating on side slopes with a double drum winch, haul in the load on the upper drum first to improve the tractor stability.
- 22 Operate the winch controls only from the designated position as specified in the instruction manual. Where winches are operated by lanyard or other remote means, operators should stand to one side of the line of pull, to the higher side if on a side slope and outside the risk zone of where the machine could tip over.
- 23 Stop work when anyone comes within a distance equal to twice the length of the load and hauling rope (see Figure 4).

